

Use of Doehlert Designs for Second-order Polynomial Models

L. Rob Verdooren

Danone Nutricia Research, Netherlands

Copyright©2017 by authors, all rights reserved. Authors agree that this article remains permanently open access under the terms of the Creative Commons Attribution License 4.0 International License

Abstract The most popular designs for fitting the second-order polynomial model are the central composite designs of Box and Wilson [2] and the designs of Box and Behnken [1]. For $k = 2, 4, 6$ and 8 , the uniform shell designs of Doehlert [4] require fewer experimental runs than the central composite or Box-Behnken designs. In analytic chemistry the Doehlert designs are widely used. The uniform shell designs are based on a regular simplex, this is the geometric figure formed by $k + 1$ equally spaced points in a k – dimensional space; an equilateral triangle is a two-dimensional regular simplex. The shell designs are used for fitting a response surface to k independent factors over a spherical region. Doehlert (1930 – 1999) proposed in 1970 the design for $k = 2$ factors starting from an equilateral triangle with sides of length 1, to construct a regular hexagon with a centre point at $(0, 0)$. The $n = 7$ experimental points are $(1, 0)$, $(0.5, 0.866)$, $(0, 0)$, $(-0.5, 0.866)$, $(-1, 0)$, $(-0.5, -0.866)$ and $(0.5, -0.866)$. The 6 outer points lie on a circle with a radius 1 and centre $(0, 0)$. This Doehlert design has an equally spaced distribution of points over the experimental region, a so-called uniform space filler, where the distances between neighboring experiments are equal. Response surface designs are usually applied by scaling the coded factor ranges to the ranges of the experimental factors. The first factor covers the interval $[-1, +1]$, the second factor covers the interval $[-0.866, +0.866]$. Doehlert design for four factors needs only 21 trials. Doehlert and Klee [5] show how to rotate the uniform shell designs to minimize the number of levels of the factors. Most of the rotated uniform shell designs have no more than five levels of any factor; the central composite design has five levels of every factor. The D-Optimality determinant criterion of the variance matrix of Doehlert designs will be compared with central composite designs and Box-Behnken designs, see Rasch et al. [6].

Keywords Second-order Polynomial Designs, Quadratic Response Designs, Doehlert Designs

1. Introduction

The most popular designs for fitting the second-order polynomial model are the central composite designs of Box and Wilson [2] and the designs of Box and Behnken [1].

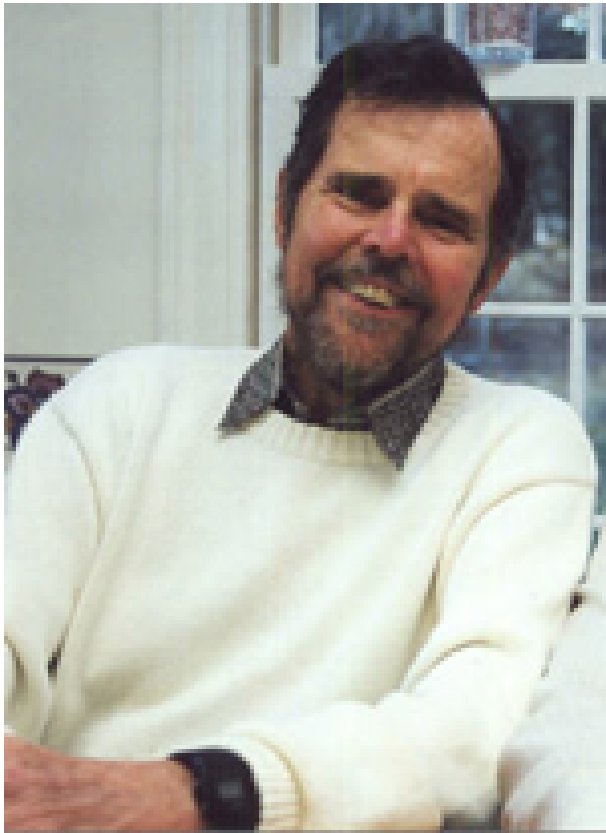
For $k = 2, 4, 6$ and 8 , the uniform shell designs of Doehlert [4] require fewer experimental runs than the central composite or Box-Behnken designs. In analytic chemistry the Doehlert designs are widely used. The uniform shell designs are based on a regular simplex, this is the geometric figure formed by $k + 1$ equally spaced points in a k – dimensional space; an equilateral triangle is a two-dimensional regular simplex. The shell designs are used for fitting a response surface to k independent factors over a spherical region.

The second-order polynomial model for $k = 2$ factors and n experimental units is:

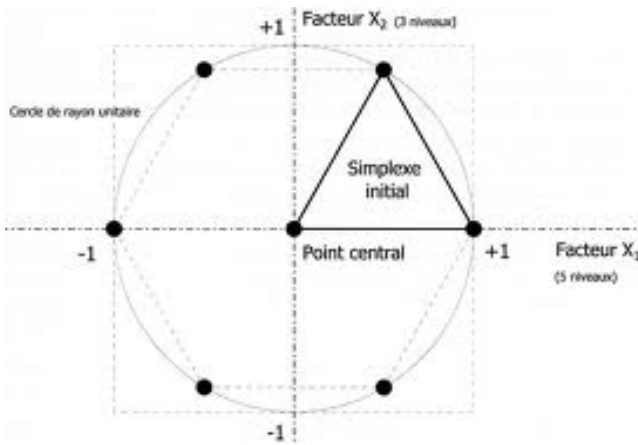
$$E(y_i) = \beta_0 + \beta_1 X_{1i} + \beta_2 X_{2i} + \beta_{11} X_{1i}^2 + \beta_{22} X_{2i}^2 + \beta_{12} X_{1i} X_{2i} \quad (i = 1, 2, \dots, n).$$

There are $n_{par} = 6$ parameters and to obtain the least squares estimators for the parameters, the factors X_1 and X_2 must have at least three different levels for the second-order polynomial and the number of experimental units n must be larger than 6, the number of parameters n_{par} .

Doehlert (1930 – 1999) proposed in 1970 the design for $k = 2$ factors X_1 and X_2 , starting from an equilateral triangle with sides of length 1, to construct a regular hexagon with a centre point at $(0,0)$.



David H. Doehlert (1930 – 1999)

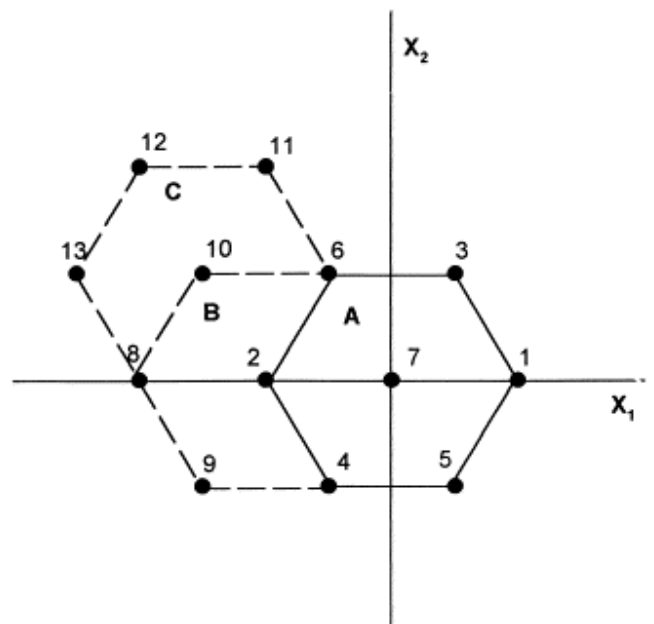


The $n = 7$ experimental units (points) of the Doehlert design with $k=2$ factors.

X_1	X_2	X_1	X_2
$\cos(0)$	$\sin(0)$	1	0
$\cos(\pi/3)$	$\sin(\pi/3)$	0.5	0.866
$\cos(2\pi/3)$	$\sin(2\pi/3)$	-0.5	0.866
$\cos(\pi)$	$\sin(\pi)$	-1	0
$\cos(4\pi/3)$	$\sin(4\pi/3)$	-0.5	-0.866
$\cos(5\pi/3)$	$\sin(5\pi/3)$	0.5	-0.866
0	0	0	0

The 6 outer points lie on a circle with a radius 1 and the inner point is the centre (0, 0). This Doehlert design has an equally spaced distribution of points over the experimental region, a so-called uniform space filler, where the distances between neighboring experimental units are equal. Response surface designs are usually applied by scaling the coded factor ranges to the ranges of the experimental factors. The first factor covers the interval $[-1, +1]$, the second factor covers the interval $[-0.866, +0.866]$.

If the desired results are not found in the first study domain (A), the domain can be extended in the direction where the most of the desired points are likely to be. Just add three experimental units to find a new Doehlert design (B) which forms again a regular hexagon, and further add again three experimental units to find another new Doehlert design (C).



Experimental matrix	Exp.	X_1	X_2
A	1	1	0
	2	-1	0
	3	0.5	0.866
	4	-0.5	-0.866
	5	0.5	-0.866
	6	-0.5	0.866
	7	0	0
B	8	-2	0
	9	-1.5	-0.866
	10	-1.5	0.866
C	11	-1	1.732
	12	-2	1.732
	13	-2.5	0.866

All the points in the Doehlert design for $k=2$ factors are on a unit circle (in centered and scaled units). The domain defined by Doehlert designs is spherical: a circle in two dimensions, a sphere in three dimensions for $k=3$ factors, a hypersphere in more than three dimensions for $k>3$ factors.

2. Doehlert Designs for 2, 3, 4 and 5 Factors

Below are given the Doehlert designs for $k = 2$ factors X_1 and X_2 , with experimental unit (trial) 1-7; for $k = 3$ factors X_1 , X_2 and X_3 , trial 1-13; for $k = 4$ factors X_1 , X_2 , X_3 and X_4 , trial 1-21; for $k = 5$ factors X_1 , X_2 , X_3 , X_4 and X_5 , trial 1-31.

Trial	X_1	X_2	X_3	X_4	X_5
1	0	0	0	0	0
2	1	0	0	0	0
3	0.5	0.866	0	0	0
4	-0.5	0.866	0	0	0
5	-1	0	0	0	0
6	-0.5	-0.866	0	0	0
7	0.5	-0.866	0	0	0

8	0.5	0.289	0.816	0	0
9	-0.5	0.289	0.816	0	0
10	0	-0.577	0.816	0	0
11	0.5	-0.289	-0.816	0	0
12	-0.5	-0.289	-0.816	0	0
13	0	0.577	-0.816	0	0

14	0.5	0.289	0.204	0.791	0
15	-0.5	0.289	0.204	0.791	0
16	0	-0.577	0.204	0.791	0
17	0	0	-0.612	0.791	0
18	0.5	-0.289	-0.204	-0.791	0
19	-0.5	-0.289	-0.204	-0.791	0
20	0	0.577	-0.204	-0.791	0
21	0	0	0.612	-0.791	0

22	0.5	0.289	0.204	0.158	0.775
23	-0.5	0.289	0.204	0.158	0.775
24	0	-0.577	0.204	0.158	0.775
25	0	0	-0.612	0.128	0.775
26	0	0	0	-0.632	0.775
27	0.5	-0.289	-0.204	-0.158	-0.775
28	-0.5	-0.289	-0.204	-0.158	-0.775
29	0	0.577	-0.204	-0.158	-0.775
30	0	0	0.612	-0.158	-0.775
31	0	0	0	0.632	-0.775

3. Rotation of Doehlert Designs

The Doehlert designs can be rotated to change the design region. Furthermore the symmetry of the design matrix can be changed by a rotation of the design.

The rotation will be demonstrated for $k = 2$ factors X_1 and X_2 with a regular hexagon design.

We rotate over an angle of $\pi/12$ clockwise. This means that the coordinates (X_1, X_2) are multiplied with the matrix

$$\begin{pmatrix} \cos(\pi/12) & -\sin(\pi/12) \\ \sin(\pi/12) & \cos(\pi/12) \end{pmatrix} = \begin{pmatrix} 0.96593 & -0.25882 \\ 0.25882 & 0.96593 \end{pmatrix}$$

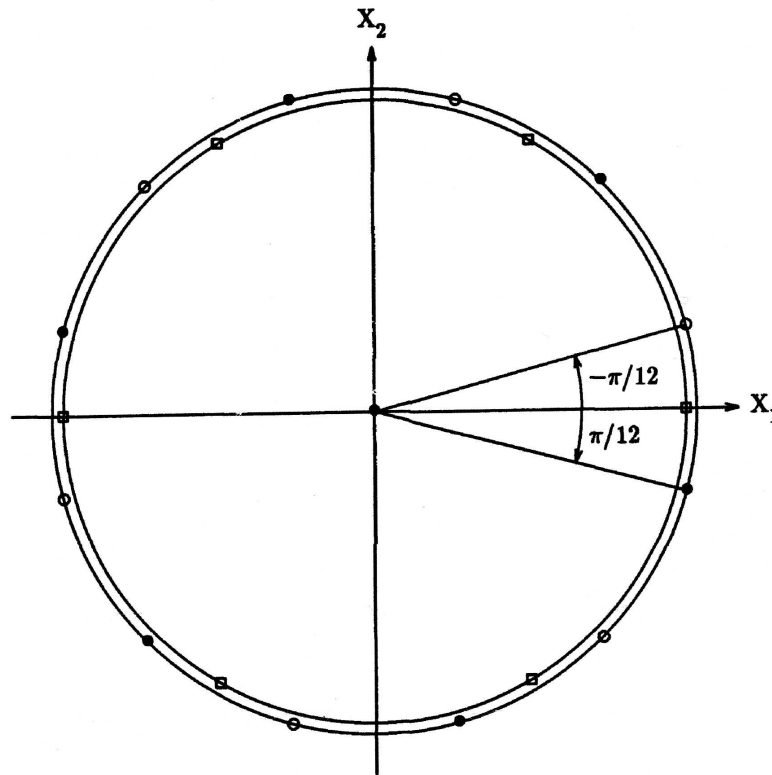
Afterwards we want that the range of the new coordinates is $[-1, +1]$, hence we must multiply the rotated coordinates with $1/0.96593 = 1.035272$.

Point	Original coordinates		Rotation over $\pi/12$ coordinates		Scaled coordinates	
	X_1	X_2	X_1'	X_2'	X_1^*	X_2^*
1	1	0	0.966	-0.259	1	-0.268
2	0.5	-0.866	0.259	-0.966	0.268	-1
3	-0.5	-0.866	-0.707	-0.707	-0.732	-0.732
4	-1	0	-0.966	0.259	-1	0.268
5	-0.5	0.866	-0.259	0.966	-0.268	1
6	0.5	0.866	0.707	0.707	0.732	0.732
7	0	0	0	0	0	0

Before rotation the factor X_1 has range $[-1, 1]$ and the factor X_2 has range $[-0.866, 0.866]$.

After rotation and scaling the two factors have the range $[-1, +1]$.

Before the rotation factor X_1 has 5 levels $(-1, -0.5, 0, 0.5, 1)$ and factor X_2 has 3 levels $(-0.866, 0, 0.866)$. After rotation and scaling the two factors X_1^* and X_2^* have 7 levels $(-1, -0.732, -0.268, 0, 0.268, 0.732, 1)$.



Two Rotations and Scalings of the Hexagon Design. The hexagon design in its usual orientation is indicated by small squares. After rotation by $\pi/12$ radians and scaling the factor levels to the range -1 to 1 , the design points are indicated by a solid dots for a clockwise rotation of the design and by hollow dots for a counterclockwise rotation of the design. Notice that the clockwise and counterclockwise rotations are reflections across the x_1 -axis; multiplying the second coordinate by -1 will change one rotation into the other.

Doehlert and Klee [5] show how to rotate the uniform shell designs to minimize the number of levels of the factors. Most of the rotated uniform shell designs have no more than five levels of any factor. Note that the central composite design has five levels of every factor.

4. Comparison of Number of Runs for Second Order Polynomial Designs

In the following table the number of factors $k=2, 3, 4$ and 5 is given with the number of parameters n_{par} of the second-order polynomial, the minimum number n of the experimental units for the Doehlert design, the Central Composite Design (CCD) when it is rotatable and non-orthogonal (CCD1) and for the Central Composite Design when it is rotatable and orthogonal (CCD2). (If the variance of the estimator of $E(y)$ at all points from the centre point is constant then the design is called *rotatable*. If the columns of the design matrix X in $E(y) = X\beta$ are orthogonal, the design is called *orthogonal*.) Further for $k = 3, 4$ and 5 the minimal n is given for the Box-Behnken (BB) designs.

		Doehlert	CCD1	CCD2	BB
k	n_{par}	n	n	n	n
2	6	7	9	16	
3	10	13	15	32	13
4	15	21	25	36	25
5	21	31	27	36	41

5. D-Optimality Criterion Comparison for Designs with 2 or 3 Factors

To investigate optimality criterion of the design, the determinant criterion of the variance matrix of Doehlert designs will be compared with central composite designs and Box-Behnken designs, see Rasch et al. [6]. The criterion of the D -optimality requires the minimization of the determinant of the variance-covariance matrix of the estimator of the vector of regression coefficient, which equals $\sigma^2 (X^T X)^{-1}$. We put without loss of generality $\sigma^2 = 1$ and use besides $critI = \det[(X^T X)^{-1}]$ which has to be minimized, a modified criterion $critIII = \{\det[(X^T X)^{-1}]\}^{1/k}$ which has to be maximized. The resulting design is of course the same in both cases; the second criterion is easier to handle. We use however a criterion proposed by Draper and Lin [3]: $critIII = critI/n = \{\det[(X^T X)^{-1}]\}^{1/k}/n$.

When we compare for $k = 2$ factors the CCD1 ($n = 9$) with a Doehlert design, where we add two extra centre points $(0, 0)$ to get also $n = 9$ experimental units, we have for this Doehlert design with $n = 9$ $critI = 1/91.10362 = 0.010977$ and $critIII = 1.060536$. This Doehlert design is rotatable.

The CCD1 with the star points at -1 and $+1$, is called an "inscribed Central Composite Design" because the circle with the experimental units has the radius 1; the distance of the star points to the centre $(0, 0)$. This CCD1 has the 4 cube

points $(-0.7071, -0.7071)$, $(-0.7071, 0.7071)$, $(0.7071, -0.7071)$, $(0.7071, 0.7071)$; the 4 star points $(1, 0)$, $(-1, 0)$, $(0, 1)$, $(0, -1)$, one centre point $(0, 0)$; and it has $critI = 1/127.9902 = 0.007813$ and $critIII = 1.257031$. This CCD1 is rotatable.

For CCD2 with star points -1 and $+1$ we need $n = 16$ points, the 4 cube points $(-0.7071, -0.7071)$, $(-0.7071, 0.7071)$, $(0.7071, -0.7071)$, $(0.7071, 0.7071)$; the 4 star points $(-1, 0)$, $(1, 0)$, $(0, -1)$, $(0, 1)$ and one centre point $(0, 0)$ replicated 8 times, and this is a rotatable and orthogonal design. This CCD2 has $critI = 1/1023.921 = 0.000977$ and $critIII = 1.999923$.

For $k = 3$ factors the Doehlert design has $n = 13$ and $critI = 1/254.3726716 = 0.003931$ and $critIII = 0.487394$. This Doehlert design is nearly rotatable.

The Box-Behnken design combines 2^2 factorial designs of 2 factors with the zero level of a third factor and a centre point $(0, 0, 0)$. The $n = 13$ experimental units are $(1, 1, 0)$, $(1, -1, 0)$, $(-1, 1, 0)$, $(-1, -1, 0)$, $(1, 0, 1)$, $(1, 0, -1)$, $(-1, 0, 1)$, $(-1, 0, -1)$, $(0, 1, 1)$, $(0, 1, -1)$, $(0, -1, 1)$, $(0, -1, -1)$, $(0, 0, 0)$ and has $critI = 1/8388608 = 1.19209E-07$ and $critIII = 15.62979$. This Box-Behnken design is not-rotatable.

The CCD1 with $n = 15$ experimental units has the 8 cube points: $(-0.7071, -0.7071, -0.7071)$, $(0.7071, -0.7071, -0.7071)$, $(-0.7071, 0.7071, -0.7071)$, $(0.7071, 0.7071, -0.7071)$, $(-0.7071, -0.7071, 0.7071)$, $(0.7071, -0.7071, 0.7071)$, $(-0.7071, 0.7071, 0.7071)$, $(0.7071, 0.7071, 0.7071)$; the 6 star points $(-1, 0, 0)$, $(1, 0, 0)$, $(0, -1, 0)$, $(0, 1, 0)$, $(0, 0, -1)$, $(0, 0, 1)$ and the centre point $(0, 0, 0)$. This CCD1 is rotatable and non-orthogonal and has $critI = 1/82926.5 = 1.205887E-05$ and $critIII = 2.907188$.

The CCD2 with $n = 32$ experimental units has the 8 cube points: $(-0.7071, -0.7071, -0.7071)$, $(0.7071, -0.7071, -0.7071)$, $(-0.7071, 0.7071, -0.7071)$, $(0.7071, 0.7071, -0.7071)$, $(-0.7071, -0.7071, 0.7071)$, $(0.7071, -0.7071, 0.7071)$, $(-0.7071, 0.7071, 0.7071)$, $(0.7071, 0.7071, 0.7071)$; the 6 star points which occur twice: $(-1, 0, 0)$, $(1, 0, 0)$, $(0, -1, 0)$, $(0, 1, 0)$, $(0, 0, -1)$, $(0, 0, 1)$ and the centre points which occur 12 times $(0, 0, 0)$. This CCD2 is rotatable and orthogonal and has $critI = 1/8387160.073 = 1.1923E-07$ and $critIII = 6.349239$.

REFERENCES

- [1] Box, G.E.P. and Behnken, D.W. (1960): Some new three-level designs for the study of quantitative variables, *Technometrics*, 2, 455 – 475.
- [2] Box, G.E.P. and Wilson, K.B. (1951): On the experimental attainment of optimum conditions, *Journal of the Royal Statistical Society*, Ser. B, 13, 1 – 45.
- [3] Draper, N.T. and Lin, D.K.T. (1990): Small response-surface designs, *Technometrics* 32, 187 – 194.
- [4] Doehlert, D.H. (1970): Uniform shell designs, *Journal of the*

Royal Statistical Society, Ser. C, 19, 231 – 239.

- [5] Doehlert, D.H. and Klee, V.L. (1972): Experimental designs through level reduction of the d-dimensional cuboctahedron, *Discrete Mathematics*, 2, 309 – 334.

- [6] Rasch, D., Pilz, J., Verdooren, R. and Gebhardt, A. (2011): *Optimal experimental design with R*, Chapman & Hall /CRC, Boca Raton FL, USA.